## F.No.34-66/2016-Rev अण्डमान तथा निकोबार प्रशासन

## ANDAMAN AND NICOBAR ADMINISTRATION सचिवालय/SECRETARIAT

Port Blair, dated the December 2016

To

## All HODs (As per list enclosed)

Sub: Furnishing of information regarding Land -Reg

I am directed to inform that Hon'ble Lt. Governor has desired to get a report from all departments on following points:-

- (a) Area of land with the department
- (b) Plinth area of buildings (official as well as residential) constructed therein
- (c) Utilization of these buildings
- (d) Area of vacant/unutilized land
- (e) Number & details of unutilized buildings/status

Hence you are requested to furnish required information to this Administration positively on or before 10/12/2016 for appraisal of Hon'ble Lt. Governor

The mater may be treated as "Top Priority"

Yours faithfully,

Deputy Secretary

Copy to:-

1. Deputy Commissioner, South Andaman

2. Deputy Commissioner, North & Middle Andaman

3. Deputy Commissioner, Nicobar

4. Sr. PS to Hon'ble Lt. Governor, A & N Islands

5. Sr. PS to Chief Secretary, A & N Administration

6. PS to Principal Secretary (Rev), A & N Administration

Copy also forwarded to Commander-in-Chief, Andaman & Nicobar Command, Port Blair for similar action.

OC Deputy Secretary (Rev)